

Work Order ID 77298

Thursday, December 01, 2011 3:42:06 PM

77298

Ship today

Page 1

Item ID: D206-642-645

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Wearshoe

Start Date: 12/1/2011 Start Qty: 2.00

2

Cust Item ID:

Required Date: 12/2/2011 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
IIN-D206-642	O

100

0.00

100

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D206-642-645 CHG001

11 12 02 (2)
for MLS 11-12-02
11/12/11 (2)

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

11 12 02 (2)

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Thursday, December 01, 2011 3:42:06 PM

Item ID: D206-642-645

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Wearshoe

Start Date: 12/1/2011 Start Qty: 2.00

2

Cust Item ID:

Required Date: 12/2/2011 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start ***NR1***Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-642-645 Location: _____ PPP Rev: DRAFT								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

11/12/2011 (2)

11/12/2011 (2)

11-12-2 (2)

Picklist Print

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Work Order ID: 77298

Parent Item: D206-642-645

Parent Item Name: Wearshoe

Start Date: 12/1/2011

Required Date: 12/2/2011

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP REV:A 11.11.17 NEW ISSUE DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN3C4A BOLT		Purchased	No			110	Each	2,606.0000	64	128			

Location	Loc Qty	Loc Code
ST350	2606	
117313	2	
117688	5	
117872	10	
118112	16	
118451	2	
118838	954	
119328	617	
119749	1000	

Manufactured No

110 Each 28.0000

Location	Loc Qty	Loc Code
FP001	12	
74512	12	
FP007	16	
73006	3	
73315	13	

Manufactured No

110 Each 14.0000

Location	Loc Qty	Loc Code
FP018	14	
70380	8	
70461	6	

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Work Order ID: 77298

Parent Item: D206-642-645

Parent Item Name: Wearshoe

Start Date: 12/1/2011

Required Date: 12/2/2011

Start Qty: 2.00

Required Qty: 2.00

D3535-35

Wearshoe

Manufactured No

110 Each 27.0000

1

2

Location

Loc Qty

Loc Code

FP001

12

74509

12

FP018

15

67598

1

70815

1

73311

13

Manufactured No

110 Each 15.0000

1

2

Location

Loc Qty

Loc Code

FP018

15

31993

2

42256

13

Manufactured No

110 Each 30.0000

1

2

Location

Loc Qty

Loc Code

FP002

26

73318

26

FP011

4

71586

4

Manufactured No

110 Each 12.0000

1

2

Location

Loc Qty

Loc Code

FP011

12

61684

2

70464

10

D3536-15

Gasket

Manufactured No

110 Each 30.0000

1

2

Location

Loc Qty

Loc Code

FP002

26

73318

26

FP011

4

71586

4

Manufactured No

110 Each 12.0000

1

2

Location

Loc Qty

Loc Code

FP011

12

61684

2

70464

10

D3536-21

Gasket

Manufactured No

110 Each 12.0000

1

2

Location

Loc Qty

Loc Code

FP011

12

61684

2

70464

10

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Work Order ID: 77298

Parent Item: D206-642-645

Parent Item Name: Wearshoe

Start Date: 12/1/2011

Required Date: 12/2/2011

Start Qty: 2.00

Required Qty: 2.00

D3536-35

Gasket

Manufactured No

110 Each 40.0000

1 2

Location

Loc Qty

Loc Code

FP002

37

73313

19

74511

18

FP012

3

72882

3

Manufactured No

110 Each 17.0000

1 2

Location

Loc Qty

Loc Code

FP012

17

37353

5

51646

12

Manufactured No

110 Each 114.0000

7 14

Location

Loc Qty

Loc Code

FP002

107

74436

30

74597

5

74867

72

FP017

7

69817

5

70686

2

Manufactured No

110 Each 10.0000

1 2 11/21/11

Location

Loc Qty

Loc Code

FP002

10

73305

10

D3537-3

Wearpad

Manufactured No

110 Each 10.0000

2

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Shop Packet Print

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Work Order ID: 77298

Parent Item: D206-642-645

Parent Item Name: Wearshoe

Start Date: 12/1/2011

Required Date: 12/2/2011

Start Qty: 2.00

Required Qty: 2.00

NAS1149C0332R

Washer

Purchased

No

110

Each

5,772.0000

64

128

Location

Loc Qty

Loc Code

ST297

5772

118354

765

119124

72

119736

4935

128

4.9 206A/B HIGH GEAR FLOAT SKIDTUBES (TRI-BAG COMPATIBLE)

ITEM	QTY -611	QTY -612	QTY -613	QTY -614	QTY -641	QTY -645	QTY -649	PART NUMBER	DESCRIPTION
	X							D206-642-611	SKIDTUBE INSTALLATION, LH
		X						D206-642-612	SKIDTUBE INSTALLATION, RH
			X					D206-642-613	SKIDTUBE INSTALLATION, LH, THRU BOLT
				X				D206-642-614	SKIDTUBE INSTALLATION, RH, THRU BOLT
	1	1	1	1	X			D206-642-641	SKIDTUBE
						X		D206-642-645	WEARSHOE KIT (REPLACES -643 KIT)
							X	D206-642-649	RUN-ON LANDING WEARPLATE KIT
	1	1	1	1				D206-651-041	* 206 GHW ADAPTER ⁽³⁾
1					1			D3288-041	SKIDTUBE ASSEMBLY
3					1			D2646	* AFT CAP ⁽¹⁾
4					2			AN3C4A	* BOLT ⁽¹⁾
5A					2			NAS1149C0332R	* WASHER ⁽¹⁾ (OR AN960C10L)
5B					2			D3672-1	* WASHER (REPLACES NAS1515H3L) ⁽¹⁾
6	1		1					D2665-1	SADDLE, FWD OUT, LH
6		1		1				D2665-2	SADDLE, FWD OUT, RH
7	1		1					D2666-1	SADDLE, FWD IN, LH
7		1		1				D2666-2	SADDLE, FWD IN, RH
8	1							D2665-1	SADDLE, AFT OUT, LH
8		1						D2665-2	SADDLE, AFT OUT, RH
8			1					D2667-1	SADDLE, AFT OUT, LH
8				1				D2667-2	SADDLE, AFT OUT, RH
9	1							D2666-1	SADDLE, AFT IN, LH
9		1						D2666-2	SADDLE, AFT IN, RH
9			1					D2668-1	SADDLE, AFT IN, LH
9				1				D2668-2	SADDLE, AFT IN, RH
10	8	8	8	8				AN3C41A	BOLT
11	16	16	16	16				D2652	BUSHING
12A	8	8	8	8				MS21043-3	NUT
12B	16	16	16	16				D3672-7	WASHER (REPLACES NAS1515H5)
13	4	4	4	4				AN5C7A	BOLT
14	4	4	4	4				AN5C11A	BOLT
14A	4	4	4	4				AN5C32A	* BOLT ⁽²⁾
14B	4	4	4	4				MS21043-5	* NUT ⁽²⁾
15A	8	8	8	8				NAS1149C0532R	WASHER (OR AN960C516L)
15B	8	8	8	8				D3672-7	WASHER (REPLACES NAS1515H5L)
16	12	12	12	12				AN4C6A	BOLT
17A	24	24	24	24				NAS1149C0432R	WASHER (OR AN960C416L)
17B	24	24	24	24				D3672-3	WASHER (REPLACES NAS1515H4L)
18	12	12	12	12				MS21043-4	NUT
20A					7	7		D3537-1	* WEARPAD ⁽¹⁾ (REPLACES D2648-3)
21A					1	1		D3537-3	* WEARPAD ⁽¹⁾ (REPLACES D3429-1)
22A					1	1		D3535-15	* WEARSHOE ⁽¹⁾ (REPLACES D2656-15)
22B					1	1		D3536-15	* GASKET ⁽¹⁾
23A					1	1		D3535-21	* WEARSHOE ⁽¹⁾ (REPLACES D2656-21)
23B					1	1		D3536-21	* GASKET ⁽¹⁾
24A					1	1		D3535-41	* WEARSHOE ⁽¹⁾ (REPLACES D3287-3)
24B					1	1		D3536-41	* GASKET ⁽¹⁾
25A					1	1		D3535-35	* WEARSHOE ⁽¹⁾ (REPLACES D2656-35)
25B					1	1		D3536-35	* GASKET ⁽¹⁾
26A					64	64	8	AN3C4A	* BOLT ⁽¹⁾
26B					64	64	8	NAS1149C0332R	* WASHER ⁽¹⁾ (OR AN960C10L)
26C					64		8	ALS7-1032-130	* INSERT ⁽¹⁾ (or AKS4-1032-130, ALS4-1032-130, AELS-1032-130)
28	2	2	2	2				AN6C44A	BOLT
29A	2	2	2	2				MS21043-6	NUT
29B	4	4	4	4				NAS1149C0663R	WASHER (OR AN960C616)
34					1			AN4C5A	BOLT
35					1			NAS1149C0463R	WASHER (OR AN960C416)
36					1			D3413-1	RING
37	10	10	5	5				D2712	SET SCREW
38	2	2	2	2				D2884	SADDLE SPACER
39	2	2	2	2				D2885	SADDLE SPACER

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